



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1		824324	MANIFOLD-Intake	1	(2 BBL.)	
1		824330	MANIFOLD-Intake	1	(4 BBL.)	
1	10	11976	BOLT (3/8-16 x 1-1/8 in.)	8		
3	22	75983	PLUG (1/2-14)	1		
4		42453	LIFTING EYE-Front	1		
4	54	47512	LIFTING EYE-Rear	1		
5	16	805357	STUD	4		
6	11	32219	NUT	4		
7		NSS	STUD (GM#3959544)	4		8
8		824325	GUARD	1		
9	27	824326	GASKET SET	1		2
10		850399	PUMP ASSEMBLY-Water	1		1
11	27	34897	GASKET	2		2
12	22	48336	PLUG-Pipe (1/2-14)	1		
13	10	32132	SCREW (3/8-16 x 1-3/4 in.)	1		
13	10	47688	SCREW (3/8-16 x 2-3/4 in.)	1		
13	10	52200	SCREW (3/8-16 x 1-1/2 in.)	1		
13	16	35342	STUD	1		
14		19692T	PULLEY	1		
15	10	4727T	SCREW (5/16-24 x 3/4 in.)	4		
16		824319	BALANCER	1	(USE WITH STAMPED METAL T	
16		809892	BALANCER	1	(USE WITH PLASTIC TIMING CO	
17		90081A 1	PULLEY	1		
18	57	48120A 1	BELT	1		
19	10	32515	BOLT (7/16-20 x 2-1/2 in.)	1		
20	13	39131	LOCKWASHER (7/16 in.)	1		
21	12	35332	WASHER	1		
22	10	53833	BOLT (3/8-24 x 2 in.)	3		
23	12	34714	WASHER	3		
24		824322	TIMING COVER	1	STAMPED METAL TIMING COVI	
25	26	97335	SEAL-Oil	1	STAMPED METAL TIMING COVI	2
26	27	824323	GASKET	1	STAMPED METAL TIMING COVI	2
27	10	35366	SCREW	10	STAMPED METAL TIMING COVI	
28		75435A 1	TIMING POINTER	1	STAMPED METAL TIMING COVI	
24		809893	TIMING COVER [screws, grommets]	1	PLASTIC TIMING COVER	
29		11972	ADAPTOR	1	W/O REMOTE OIL FILTER	
30		41815	OIL FILTER	1	W/O REMOTE OIL FILTER	
31		14239	RETAINER	1		
32	27	14241	GASKET	1		2
33	26	14240	SEAL-Oil	1		2
34	10	14242	BOLT (1/4-20 x 1-3/4 in.)	1		